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PAC COM is a manufacturer and converter of abrasives, and a dedicated supplier of specialty abrasives products since 1995. Our office and manufacturing facility is located in Santa Fe Springs, California.

Since the introduction of our Ultra Dura Disc™ Flap Discs in 2005, we have expanded our line of abrasives products to include sanding belts, sanding discs, flap wheels, sheet goods, abrasive rolls, and more. We manufacture our own abrasives products in-house and can provide unique belts and discs sizes for your specific needs.

As we continue to grow, our priority is to remain focused on meeting the ever-changing needs of our customers. Please contact us today so we can help you with all of your abrasives needs.

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# SANDING BELTS

## Sanding Belts (MADE IN U.S.A.)

Sanding Belts are available in ALUMINUM OXIDE, SILICON CARBIDE, ZIRCONIA, and CERAMIC. If you do not see your size or material, please contact us with your specific needs. We can manufacture in-house most any size sanding belts.

### Mini Belts

BELT SIZE	GRIT	MATERIAL
1/4" x 18" 1/4" x 24"		<i>Aluminum Oxide, J-wt Aluminum Oxide, X-wt Aluminum Oxide, Y-wt</i>
3/8" x 13" 3/8" x 30" 3/8" x 60"	P24/ P36/ P40/ P50/ P60/ P80/ P100/ P120/ P150/ P180/	<i>Silicon Carbide, J-wt Silicon Carbide, X-wt Silicon Carbide, Y-wt</i>
1/2" x 12" 1/2" x 18" 1/2" x 24"	P220/ P320/ P400/ P600	<i>Zirconia, X-wt Zirconia, Y-wt</i>
3/4" x 18" 3/4" x 20-1/2"		<i>Ceramic, X-wt Ceramic, Y-wt</i>
<i>*Custom size available upon request.</i>	P16 ~ P1500	<i>A/O Compact Grain, X-wt S/C Compact Grain, J-wt S/C Compact Grain, X-wt</i>



### Narrow Belts

BELT SIZE	GRIT	MATERIAL
1" x 30" 1" x 42" 1-1/8" x 21"		<i>Aluminum Oxide, J-wt Aluminum Oxide, X-wt Aluminum Oxide, Y-wt</i>
2" x 72" 2" x 132" 2" x 118" 2-1/2" x 14" 2-1/2" x 16"	P24/ P36/ P40/ P50/ P60/ P80/ P100/ P120/ P150/ P180/ P220/ P320/ P400/ P600	<i>Silicon Carbide, J-wt Silicon Carbide, X-wt Silicon Carbide, Y-wt</i>
3" x 18" 3" x 21" 3" x 24" 3" x 118" 3" x 132"		<i>Zirconia, X-wt Zirconia, Y-wt</i>
4" x 24" 4" x 36" 4" x 84" 4" x 106" 4" x 118" 4" x 132"		<i>Ceramic, X-wt Ceramic, Y-wt</i>
6" x 48" 6" x 80" 6" x 89" 6" x 132" 6" x 258"	P16 ~ P1500	<i>A/O Compact Grain, X-wt S/C Compact Grain, J-wt S/C Compact Grain, X-wt</i>
<i>*Custom size available upon request.</i>		



## Wide Sanding Belts

BELT SIZE	GRIT	MATERIAL
18" x 85" 25" x 60" 25" x 75" 36" x 75" 37" x 60" 37" x 75" 43" x 60" 43" x 75" 50" x 103" 52" x 75" 52" x 103" 52" x 157"	P24/ P36/ P40/ P50/ P60/ P80/ P100/ P120/ P150/ P180/ P220/ P320/ P400/ P600	<b>Aluminum Oxide, J-wt</b> <b>Aluminum Oxide, X-wt</b> <b>Aluminum Oxide, Y-wt</b>  <b>Silicon Carbide, J-wt</b> <b>Silicon Carbide, X-wt</b> <b>Silicon Carbide, Y-wt</b>  <b>Zirconia, X-wt</b> <b>Zirconia, Y-wt</b>  <b>Ceramic, X-wt</b> <b>Ceramic, Y-wt</b>
<b>*Custom size available upon request.</b>	P16 ~ P1500	<b>A/O Compact Grain, X-wt</b> <b>S/C Compact Grain, J-wt</b> <b>S/C Compact Grain, X-wt</b>



## Surface Conditioning Belts (Non-woven belts)

BELT SIZE	COARSE TYPE
1/2" x 24"  1" x 30" 1" x 42"  2" x 34" 2" x 60" 2" x 72" 2" x 132"  3" x 72" 3" x 132"  3-1/2" x 15-1/2" 4" x 54" 4" x 132"  6" x 48" 6" x 132"  8" x 107"	<b>Coarse (Tan /Brown)</b>  <b>Medium (Maroon)</b>  <b>Fine (Blue)</b>
<b>*Custom size available upon request.</b>	



# ABRASIVE SANDING ROLLS

## Sanding & Polishing Roll

Sanding & Polishing Rolls are FLEXIBLE CLOTH backed. They are excellent for sanding scuffing and finishing, deburring flat or contoured surfaces. This product is designed to manufacture flutter starts, square pads, cross pads and hand sanding.



WIDTH	LENGTH	GRIT	MATERIAL
4"	25yds	P36/ P40/	<b>A/O 100% Cotton Cloth, J-wt</b>
12-1/4"	50yds	P60/ P80/	<b>A/O 100% Cotton Cloth, X-wt</b>
55" (Full Width)	100yds	P100/ P120/	<b>A/O 65% Polyester, 35% Cotton Cloth, J-wt</b>
<i>*Custom size available upon request.</i>	<i>*Custom length available upon request.</i>	P150/ P180/	<b>A/O 65% Polyester, 35% Cotton Cloth, X-wt</b>
		P220/ P240/	
		P320/ P400/	
		P500/ P600	

## Shop Roll



Shop Rolls are designed to be used for hand sanding applications. They are truly Handy Rolls of flexible ALUMINUM OXIDE J-wt cloth abrasives. Shop Rolls are designed so that you can easily pull out and tear off what you need, to sand, clean, or to remove a burr from your work piece. They come prepackaged in a dispensing box. This product is commonly used in fabrication shops, plumbing, and other maintenance and manufacturing operations. Shop Rolls are NOT suited for drum sanding or belt sanding applications.

**\*Premium Shop Roll available upon request.**

SIZE	GRIT	TYPE	MATERIAL
1" x 50yds	P50/ P60/	Economy	<b>Aluminum Oxide, J-wt</b>
1-1/2" x 50yds	P80/ P100/		
2" x 50yds	P120/ P150/	Premium	<b>Aluminum Oxide, X-wt</b>
<i>*Custom size available upon request.</i>	P180/ P220/		
	P240/ P280/		
	P320/ P400/		
	P500/ P600		

## Flap Disc

Standard/ High Density Flap Discs available in Type 27 and Type 29 with and without a hub. Flap Discs can provide extended life over resin fiber discs because of the layered construction. If you do not see your size or material, please contact us with your specific needs. Made in U.S.A.

### Flap Disc

SIZE	GRIT	TYPE	MATERIAL
4" x 5/8"	P24 P36	T27 Standard	<b>Aluminum Oxide, X-wt</b>
4-1/2" x 7/8"	P40 P60	T27 High Density	<b>Zirconia, X-wt</b> <b>Zirconia, Y-wt</b>
5" x 7/8"	P80 P120	T29 Standard	<b>Silicon Carbide, X-wt</b>
7" x 7/8"	* Different grits available upon request	T29 High Density	<b>Ceramic, X-wt</b> <b>Ceramic, Y-wt</b>



A/O



Z/A

### Flap Disc with 5/8"-11 Hub

SIZE	GRIT	TYPE	MATERIAL
4-1/2" x 5/8"-11	P24 P36	T27 Standard	<b>Aluminum Oxide, X-wt</b>
5" x 5/8"-11	P40 P60	T27 High Density	<b>Zirconia, X-wt</b> <b>Zirconia, Y-wt</b>
7" x 5/8"-11	P80 P120	T29 Standard	<b>Silicon Carbide, X-wt</b>
	* Different grits available upon request	T29 High Density	<b>Ceramic, X-wt</b> <b>Ceramic, Y-wt</b>



S/C

### Disc Type



TYPE 27 (FLAT)



TYPE 29 (TAPERED)

### Disc Thickness



STANDARD



HIGH DENSITY



Ceramic



Flap Disc with Hub

## Resin Fiber Disc

Resin Fiber Discs are flat discs used for heavy grinding and weld removal. They consist of a stiff backing coated with a single layer of resin and abrasive. Resin Fiber Discs have grinding aids in both the ALUMINUM OXIDE and ZIRCONIA products, which helps performance and keeps the disc cooler during grinding. The discs have an arbor hole of 5/8" and 7/8" for all discs to allow them to be attached to a backup pad.



SIZE	ALUMINUM OXIDE		ZIRCONIA	
	GRIT	P/N	GRIT	P/N
4" x 5/8" Pcs/Box: 25	P16	58-150	N/A	
	P24	58-151		
	P36	58-152		
	P50	58-153		
	P60	58-154		
	P80	58-155		
	P100	58-156		
	P120	58-157		
4-1/2" x 7/8" Pcs/Box: 25	P16	58-158	P24	58-190
	P24	58-159	P36	58-191
	P36	58-160	P50	58-192
	P50	58-161	P60	58-193
	P60	58-162	P80	58-194
	P80	58-163		
	P100	58-164		
	P120	58-165		
5" x 7/8" Pcs/Box: 25	P16	58-166	P24	58-195
	P24	58-167	P36	58-196
	P36	58-168	P50	58-197
	P50	58-169	P60	58-198
	P60	58-170	P80	58-199
	P80	58-171		
	P100	58-172		
	P120	58-173		
7" x 7/8" Pcs/Box: 25	P16	58-174	P24	58-200
	P24	58-175	P36	58-201
	P36	58-176	P50	58-202
	P50	58-177	P60	58-203
	P60	58-178	P80	58-204
	P80	58-179		
	P100	58-180		
	P120	58-181		
9" x 7/8" Pcs/Box: 25	P16	58-182	P24	58-205
	P24	58-183	P36	58-206
	P36	58-184	P50	58-207
	P50	58-185	P60	58-208
	P60	58-186	P80	58-209
	P80	58-187		
	P100	58-188		
	P120	58-189		

## Resin Fiber Disc Backup Pad



SIZE	P/N
4-1/2" x 5/8"-11	58-852
5" x 7/8"-11	58-853
7" x 7/8"-11	58-855
9" x 7/8"-11	58-856



## C-wt Paper Disc

SIZE x VACUUM HOLE	GRIT	DISC TYPE	MATERIAL
5" x No-hole	P60	<b>PSA</b>	<b>Aluminum Oxide A/O Non-loading</b>
5" x 5-hole	P80		
5" x 8-hole	P100		
6" x No-hole	P120	<b>Hook &amp; Loop</b>	<b>Silicon Carbide S/C Non-loading</b>
6" x 6-hole	P150		
6" x 8-hole	P180		
	P220		
	P320		
	P400		
	P500		
<b>*Custom disc size &amp; vacuum holes available upon request</b>	P600		
	P800		



## Film Disc

SIZE x VACUUM HOLE	GRIT	DISC TYPE	MATERIAL
5" x No-hole	P60	<b>PSA</b>	<b>Aluminum Oxide, Non-loading</b>
5" x 5-hole	P80		
5" x 8-hole	P100		
6" x No-hole	P120	<b>Hook &amp; Loop</b>	
6" x 6-hole	P150		
6" x 8-hole	P180		
	P220		
	P320		
	P400		
	P500		
	P600		
	P800		
	P1000		
	P1200		
	P1500		
	P2000		



## Cloth Disc

SIZE	GRIT	DISC TYPE	MATERIAL	
5"	P24	<b>PSA</b>	<b>Aluminum Oxide, J-wt Aluminum Oxide, X-wt Aluminum Oxide, Y-wt</b>	
6"	P36			
8"	P40			
10"	P50		<b>Hook &amp; Loop</b>	<b>Silicon Carbide, J-wt Silicon Carbide, X-wt Silicon Carbide, Y-wt</b>
12"	P60			
15"	P80			
16"	P100			<b>Zirconia, X-wt Zirconia, Y-wt</b>
18"	P120			
20"	P150			
24"	P180			
30"	P220			
36"	P320			
	P400			



## Backup Pad for PSA and Hook & Loop

SIZE x VACUUM HOLE	DISC TYPE
2" x No-hole	<b>PSA</b>
3" x No-hole	
5" x No-hole	
5" x 5-hole	
5" x 8-hole	
6" x No-hole	
6" x 6-hole	
6" x 8-hole	



## Mounted Flap Wheel with 1/4" Shank

SIZE	GRIT	MATERIAL
1" x 1/2" 1" x 5/8" 1" x 1"	P40/ P50/ P60/P80/ P100/ P120/ P150/ P180	<b>Aluminum Oxide</b>
1-1/2" x 1/2" 1-1/2" x 1"		
2" x 1/2" 2" x 3/4" 2" x 1" 2" x 1-1/2"		
2-1/2" x 1/2" 2-1/2" x 1"		
3" x 1/2" 3" x 3/4" 3" x 1" 3" x 1-1/2" 3" x 2"		



## Un-Mounted Flap Wheel

SIZE	GRIT	MATERIAL
3-1/2" x 1" 3-1/2" x 1-1/2" 3-1/2" x 2"	P36/ P40/ P50/ P60/ P80/ P100/ P120/ P150/ P180/ P220/ P240/ P280/ P320/ P400	<b>Aluminum Oxide</b>
4" x 1" 4" x 1-1/2" 4" x 2" 4" x 4"		
5" x 1" 5" x 1-1/2" 5" x 2"		
6" x 1/2" 6" x 1" 6" x 1-1/2" 6" x 2" 6" x 3" 6" x 4"		
8" x 1/2" 8" x 1" 8" x 1-1/2" 8" x 2"		
10" x 1" 10" x 2"		
12" x 2"		



## Reducer Bushing

REDUCE ARBOR	
From	To size
1"	5/8"
1"	1/2"
1"	3/4"
1"	7/8"
1-3/4"	1-1/4"

### Wet & Dry

Wet or Dry sanding sheets are made with a high quality latex impregnated paper. Wet or Dry sanding sheets are commonly used for sanding paint, primers, and other finishes.

GRIT	MATERIAL
60/ 80/ 100/ 120/ 150/ 180/ 220/ 240/ 280/ 320/ 400/ 500/ 600/ 800/ 1200/ 1500/ 2000	<b>Silicon Carbide</b>



### Non-loading Paper (Zinc Stearate Paper)

Non-loading SILICON CARBIDE paper sanding sheets are designed to provide fast and consistent cutting performance, with less loading. They can be used for sanding applications including paint and lacquer finishes on wood and metal.

GRIT	MATERIAL
60/ 80/ 100/ 120/ 150/ 180/ 220/ 240/ 280/ 320/ 400	<b>Aluminum Oxide</b> <b>Silicon Carbide</b>



### J-wt 100% Cotton Cloth backing

These are industrial grade ALUMINUM OXIDE "J" weight cloth backed sanding sheets. They are flexible and durable, suited for a wide range of applications. They can be used for both wood & metal sanding.

GRIT	MATERIAL
40/ 50/ 60/ 80/ 100/ 120/ 150/ 180/ 220/ 240/ 280/ 320/ 400	<b>Aluminum Oxide</b>



### Kraft Paper

Kraft Paper is available in ALUMINUM OXIDE and A/O GARNET. They are flexible and durable, suited for a wide range of applications. They can be used for dry and wood working.

GRIT	MATERIAL
40/ 50/ 60/ 80/ 100/ 120/ 150/ 180/ 220/ 240/ 280/ 320	<b>Aluminum Oxide</b> <b>A/O Garnet</b>



# SPECIALTY PRODUCTS

## “Quick Change” Cloth Discs

“Quick Change” Cloth Discs are available in 1-1/2”, 2”, 3” and 4” with a Type-1, Type-2 (Type S), and Type-3 (Type R). These discs are versatile and effective for a wide range of manufacturing applications.

SIZE	GRIT	HUB TYPE	MATERIAL
1-1/2”	P24/ P36/ P50/ P60/	<b>TYPE 1 Push-on</b>	<b>Aluminum Oxide</b>
2”	P80/ P100/ P120/ P150/	<b>TYPE 2 Screw-on</b> (Type S)	<b>Zirconia</b>
3”	P180/ P220/ P240/ P280/	<b>TYPE 3 Roll-on</b>	<b>Ceramic</b>
4”	P320/ P400	(Type R)	



## “Quick Change” Surface Conditioning Discs

“Quick Change” Surface Conditioning Discs are available in 1-1/2”, 2”, 3” and 4” with a Type-1, Type-2 (Type S), and Type-3 (Type R). Choose from Coarse (Brown), Medium (Maroon), or Fine (Blue). These discs are versatile and effective for a wide range of manufacturing applications.

SIZE	HUB TYPE	COARSE TYPE
1-1/2”	<b>TYPE 1 Push-on</b>	<b>Coarse (Brown)</b>
2”	<b>TYPE 2 Screw-on</b> (Type S)	<b>Medium (Maroon)</b>
3”	<b>TYPE 3 Roll-on</b>	<b>Fine (Blue)</b>
4”	(Type R)	



## “QUICK CHANGE” HUB TYPE

**TYPE 1**  
Push-on Hub



**TYPE 2 (Type S)**  
Screw-on Hub



**TYPE 3 (Type R)**  
Roll-on Hub



## “ Quick Change” Backup Holder Pads

SIZE	HUB TYPE	GRADE
1-1/2”	<b>TYPE 1 Push-on</b>	<b>Medium</b>
2”	<b>TYPE 2 Screw-on</b> (Type S)	
3”	<b>TYPE 3 Roll-on</b>	
4”	(Type R)	



## Surface Conditioning Discs (VS-Hook-Grip)

Surface Conditioning Discs are available in 1-1/2" and up to 8". Choose from Coarse (Brown), Medium (Maroon), or Fine (Blue). These discs are versatile and effective for a wide range of manufacturing applications.

SIZE	COARSE TYPE
1-1/2"	<b>Coarse (Brown)</b>
2"	
3"	
4"	
4-1/2"	<b>Medium (Maroon)</b>
5"	<b>Fine (Blue)</b>
6"	
7"	
8"	



## Surface Conditioning Belts (Non-woven belts)

We can manufacture most any size belts. Please contact us with your specific needs. Choose from Coarse (Brown), Medium (Maroon), or Fine (Blue). These belts are versatile and effective for a wide range of manufacturing applications. *\*see page 5*

SIZE	COARSE TYPE
<i>*See page 5</i>	<b>Coarse (Brown)</b>
<b>**Most any size available upon request.</b>	<b>Medium (Maroon)</b>
	<b>Fine (Blue)</b>



## 6" x 9" Non-woven Hand Pads

6" x 9" non-woven abrasive hand pads are designed for cleaning, scouring, and polishing and are available in Brown (Coarse), Green (General purpose), Maroon (A/O-Very fine), Gray (S/C-Ultra Fine), White (Cleaning purpose/ Non-abrasive). Abrasive sponges can be marked with either grit or finish.

COARSE TYPE
<b>Brown (Coarse)</b>
<b>Green (General purpose)</b>
<b>Maroon (A/O-Very fine)</b>
<b>Gray (S/C-Ultra Fine)</b>
<b>White (Cleaning purpose/ Non-abrasive)</b>



# GRINDING WHEEL

## Grinding Wheel

SIZE	THICKNESS	HUB TYPE	MATERIAL
2"	5/32"	TYPE 27	Aluminum Oxide for Metal Grinding
3"			
4"			
4-1/2"			
5"	1/4"	TYPE 28	Silicon Carbide for Masonry Grinding
6"			
7"			
8"			
9"			



TYPE 27



TYPE 28



# CUT OFF WHEEL

## Cut Off Wheel

SIZE	THICKNESS	HUB TYPE	MATERIAL
1"	0.040"	TYPE 1	Aluminum Oxide for Metal
2"			
3"			
4"			
5"	0.045"	TYPE 27	Silicon Carbide for Masonry
6"			
7"	1/32"	TYPE 27	Silicon Carbide for Masonry
8"			
9"	1/16"	TYPE 27	Silicon Carbide for Masonry
10"			
11"	3/32"	TYPE 27	Silicon Carbide for Masonry
12"			
13"	1/8"	TYPE 27	Silicon Carbide for Masonry
14"			
15"	5/32"	TYPE 27	Silicon Carbide for Masonry
16"			
17"			
18"			
19"			
20"			



TYPE 1



TYPE 27



## Bias Cloth Buff (BC) Open-type

The following Bias Cloth Buffs are open type and slightly corrugated and irregularly folded. This product is suitable for polishing any accessible flat or irregular surfaces for pre-polishing and finishing.



SIZE (Diameter x Width x Hole)	Color
12" x 16P x 3"	White/ Yellow
14" x 16P x 3" 14" x 16P x 5" 14" x 18P x 3" 14" x 18P x 5"	Yellow/ Blue/ Orange Yellow/ Blue/ Orange White White
14" x 20P x 5"	Yellow/ Blue/ Orange
16" x 16P x 5" 16" x 18P x 5"	Blue White
16" x 20P x 5"	Orange
20" x 16P x 7"	Yellow



## Open Face Sisal Buffs

SIZE (Diameter x Width x Hole)	Color
16" x 4P x 7"	Red/ Black



## Center Plate

Center plate can be custom made according to shaft diameter of customer's machine.



## Polishing Compound

Applied together with the buffs, they are able to polish the surface of almost all kinds of metals, wood and marble. Our polishing compound varies are listed as following.

FOAM	Color
Solid Bar	Green/ White/ Red Rouge/ Brown/
Liquid	Black/ Clear



